

162715

Friday, June 09, 2017 10:36:50 AM

N900040100

Setup Start *NS1*

Stop *NS2*

Stop *NS2*

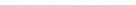
Cust Item ID:

Customer:

Run Start *NR1*

Stop *NR2*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Draw Nbr	Revision Nbr	 
DSI9695	A	

100	Document Control	0.00	9.89	0.6
-----	------------------	------	------	-----

0.00

0.00

Memo

Photocopy bluefile & type labels per PPP D206-781-021

CHG 002

110	Pick Kit	0.00
-----	----------	------

0.00

0.00

Memo

120	QC4- 100% Inspect kits for completeness	0.00
-----	---	------

0.30

0.30

Memo

Work Order ID 162715

Friday, June 09, 2017 10:36:50 AM

162715

Page 2

Item ID: D206-781-021L08

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Floor Protector - Passenger Cabin Clear

Start Date: 6/9/2017 Start Qty: 10.00

10

Cust Item ID:

Required Date: 7/13/2017 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: _____

0.00

130

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-781-021
Location: FG025

10

DAS
27
9-89

JUL 11 2017

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

1.00

Quality Control

17/7/12 JH

JUL 11 2017

Picklist Print

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Page 1

Work Order ID: 162715

162715

Parent Item: D206-781-021L08

D206-781-021L 08

Parent Item Name: Floor Protector - Passenger Cabin Clear

Start Date: 6/9/2017

Required Date: 7/13/2017

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP RevA: New issue DD verified by:EC
13.04.18 AS PER DSI9695 REV.A DD VERF:JLM IPP Rev. C Added
Color to D3875 parts 14/07/02 DL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3875-1L08 *D3875-1L 08* Floor Protector - Passenger Clear DAS 9 9-89		Manufactured	No			110	Each	10.0000	1	10		JUL 10 2017	DAS 6 27 9-89
				<u>Location</u>				<u>Loc Qty</u>					
				PK				10					
					161438			10					
D3934-041 *D3934-041* Clip Assembly DAS 9 9-89		Manufactured	No			110	Each	38.0000	2	20		JUL 10 2017	DAS 6 27 9-89
				<u>Location</u>				<u>Loc Qty</u>					
				ST058				38					
					160523			38					
D3800-1-100 *D3800-1-100* Hook And Loop Strip (1" Soft) Smb DAS 9 9-89		Manufactured	No			110	f	107.5090	8.333	83.33		JUL 10 2017	DAS 6 27 9-89
				<u>Location</u>				<u>Loc Qty</u>					
				ST419				107.509					
					159754			9.174					
					160655			98.335					

cut 2 lengths of 50"

Picklist Print

Friday, June 09, 2017 10:36:49 AM

Page 2

Work Order ID: 162715

162715

Parent Item: D206-781-021L08

D206-781-021L 08

Parent Item Name: Floor Protector - Passenger Cabin Clear

Start Date: 6/9/2017

Required Date: 7/13/2017

Start Qty: 10.00

Required Qty: 10.00

D3800-3-100

Manufactured No

110 f

77.5090 8.333 83.33

D3800-3-100

Hook And Loop Strip (1" Hard)

DAS
38
9-89

Location

Loc Qty

Loc Code

ST419

77.509

159766

15.8395

160993

61.6695

**

JUL 10 2017

DAS
6
27
9-89

cut 2 lengths of 50"

AN525-10R6

Purchased No

110 Each

396.0000 4 40

AN525-10R6

Screw

DAS
9
9-89

Location

Loc Qty

Loc Code

ST329

396

M137307

396

**

JUL 10 2017

DAS
6
27
9-89

D4820-041

Manufactured No

110 Each

4.0000 4 40

D4820-041

FPC Clip Assembly

DAS
9
9-89

Location

Loc Qty

Loc Code

ST129

4

161371

4

**

JUL 10 2017

DAS
6
27
9-89

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-0-01

APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 14.04.09
CERT. NO.: SH08-60
ISSUE NO.: 1

DATE 14.04.09

DESIGN DRAWN CHECKED MFG. APPR. APPROVED DE APPR.

AK RF N/A

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. DSI 9695

TITLE FLOOR PROTECTOR KIT, BLACK

REV. A SHEET 2 OF 4 SCALE NTS

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QTY - 051L02	QTY - 051L08	QTY - 011L02	QTY - 011L08	QTY - 021L02	QTY - 021L08	PART NUMBER	DESCRIPTION
X						D206-781-051L02	FLOOR PROTECTOR KIT (BLACK) (PILOT, CO-PILOT, PASSENGER CABIN)
	X					D206-781-051L08	FLOOR PROTECTOR KIT (CLEAR) (PILOT, CO-PILOT, PASSENGER CABIN)
1		X				D206-781-011L02	FLOOR PROTECTOR KIT (BLACK) (PILOT AND CO-PILOT)
	1		X			D206-781-011L08	FLOOR PROTECTOR KIT (CLEAR) (PILOT AND CO-PILOT)
				X		D206-781-021L02	FLOOR PROTECTOR KIT (BLACK) (PASSENGER ONLY)
	1					D206-781-021L08	FLOOR PROTECTOR KIT (CLEAR) (PASSENGER ONLY)
						D3874-1L02	FLOOR PROTECTOR, CO-PILOT (BLACK)
	1					D3874-1L08	FLOOR PROTECTOR, CO-PILOT (CLEAR)
		1				D3874-2L02	FLOOR PROTECTOR, PILOT (BLACK)
			1			D3874-2L08	FLOOR PROTECTOR, PILOT (CLEAR)
				1		D3875-1L02	FLOOR PROTECTOR, PASSENGER (BLACK)
					1	D3875-1L08	FLOOR PROTECTOR, PASSENGER (CLEAR)
				2		D3934-041	CLIP ASSEMBLY
				4		D4820-041	CLIP ASSEMBLY
	4	4				D3800-1-100-300	LOOP STRIP
			4			D3800-3-100-300	HOOK STRIP
				2		D3800-1-100-500	LOOP STRIP
				2		D3800-3-100-500	HOOK STRIP
						AN4-13A	BOLT
				4	4	AN525-10R6	SCREW
						AN960JD416	WASHER
				2		NAS43DD4-20	SPACER
						NAS43DD4-64	SPACER

REFERENCE ONLY

9-03

9

9-03

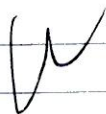
BELL 206 A/B

Work Order ID 162715

162715

Friday, June 09, 2017 10:36:50 AM

Item ID: D206-781-021L08 Accept *N9000040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Floor Protector - Passenger Cabin Clear
 Start Date: 6/9/2017 Start Qty: 10.00 *10* Cust Item ID:
 Required Date: 7/13/2017 Req'd Qty: 10.00 *10* Customer:
 Reference: .

Approvals: Process Plan:  Date: _____ Tooling: _____ Date: _____
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*
 Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
DSI9695	A	JUN 19 2017							
100	Document Control	0.00							
100									
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile &type labels per PPP D206-781-021 CHG 002								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.30							
Quality Control									

DAS
39 05
9-89

10

JUN 20 2017



Department of Transport

Supplemental Type Certificate

This approval is issued to:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ontario
Canada K6A 1K7

Number: SH08-60

Issue No.: 1

Approval Date: December 29, 2008

Issue Date: December 29, 2008

Responsible Office:

Prairie and Northern

Aircraft/Engine Type or Model:

BELL 206, 206A, 206A-1, 206B, 206B-1, 206L, 206L-1, 206L-3, 206L-4, 407

Canadian Type Certificate or Equivalent:

H-92

Description of Type Design Change:

Interior Trim Panels

**Installation/Operating Data,
Required Equipment and Limitations:**

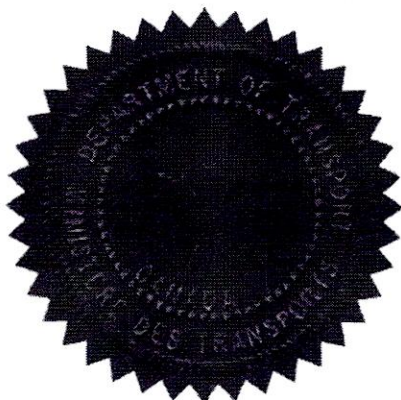
Installation of Interior Trim Panels to be in accordance with Transport Canada approved DART Aerospace Ltd. Installation Instructions IIN-D407-781 Revision A, dated October 22, 2008 or later Transport Canada approved revision.

Manufacture of Interior Trim Panels to be in accordance with Transport Canada approved DART Aerospace Ltd. Master Document List MDL-D407-781 Revision A, dated December 19, 2008 or later Transport Canada approved revision.

Instructions for Continued Airworthiness contained in DART Aerospace Ltd. Document ICA-D407-781 Revision 0, dated November 20, 2008 or later applicable revision is required with this installation.

Basis of Certification for affected airworthiness standards is CFR 14, Part 27 at amendment 27-44.

— End —



Conditions: This approval is only applicable to the type/model of aeronautical product specified therein. Prior to incorporating this modification, the installer shall establish that the interrelationship between this change and any other modification(s) incorporated **will not** adversely affect the airworthiness of the modified product.



Greg Oucharek
For Minister of Transport